

EVO-1158

EVO Rear JK Fenders



Bill of Materials

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Part number EVO-12156 EVO-12157 EVO-770068 Description EVO Rear JK Fender Driver EVO Rear JK Fender Passenger Rear JK Fender Hardware Pack

<u>Note</u>: The rear fenders require installation of supplied nutserts (rivet nuts). This can be done with a nutsert tool (thread size 5/16-18).

Note: This product requires removal of the rear factory fenders. If your fenders are already removed, skip to Step 5

1. To remove the rear factory fenders, use a 3/16'' drill bit to drill out and remove the plastic rivets holding the inner fender liner to the fender. There are 6 plastic rivets per side.



2. Remove the 5 panel clips on the inner fender liner using a panel clip tool or similar tool. There are 2 clips at the bottom, 2 at the top and 1 at the front of the fender liner.

- 3. Once the rivets and panel clips have been removed, work the inner fender out of the wheel well.
- 4. With the inner fender removed, the rest of the fender will snap out.
- 5. Remove the body clips that held the fender in place.
- 6. Once the factory rear fenders have been removed, the 6 holes pictured need to be drilled out and have nutserts installed. Do not drill or install nutserts in the top 2 center holes. Drill size is 17/32".
- 7. With nutserts installed, used supplied 5/16" button head

Drill and fit nutserts L into 6 marked holes

screws, washers, and locknuts to loosely, secure the fenders to the 2 center holes (The holes without nutserts). <u>Note</u>, do not fully tighten at this time.

- 8. Starting at the rear of the vehicle, thread the remaining 5/16" button head screws and washers into the nutserts, do not fully tighten at this time. (Note: Start at the rear nutsert and work towards the front)
- 9. Once all bolts are threaded, go back and fully tighten all hardware.