



EVO-1158

EVO Front JK Fenders



Bill of Materials

EVO-1158		
Part number	Description	Quantity
EVO-12154	EVO Front JK Fender Driver	1
EVO-12155	EVO Front JK Fender Passenger	1
EVO-12198	EVO Front JK Fender Bracket Driver	1
EVO-12199	EVO Front JK Fender Bracket Passenger	1
EVO-12200	EVO Front JK Fender Brace	2
EVO-770067	Front JK Fender Hardware Pack	1

Note: This product requires removal of the front factory fenders. If your fenders are already removed, skip to **Step 7**.

1. To remove your front factory fenders, begin by drilling out the 3 plastic rivets at the rear of the fender and removing them. Use a 3/16" drill bit for these.
2. Remove the panel clips using a panel clip tool or similar tool. There are a total of 4 clips.
3. Using a 10mm wrench remove the 5 bolts holding the fender in place. Save these bolts for reuse later.



4. You should now be able to work your inner fender out of the wheel well.
5. With the inner fender removed, the rest of the fender will snap out.
6. The clips that held the fender in place can be removed by squeezing the inside of the clip together, as shown, from the inside of the body sheet metal.

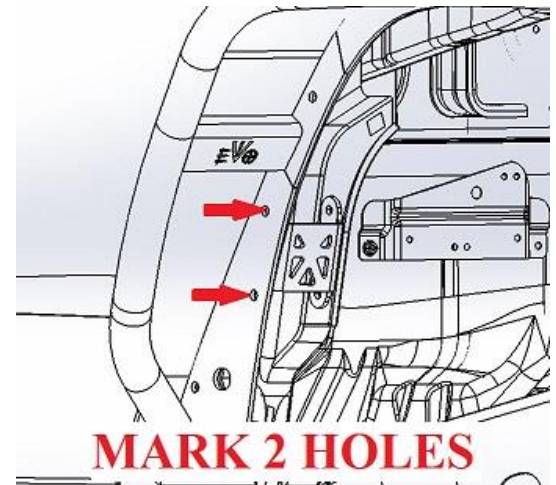


7. Use 2 of the bolts removed in **Step 3** to bolt the fender mounting bracket (EVO-12198/EVO12199) to the 2 holes along the underside of the wheel well (as pictured). The upturned flange should sit behind the factory sheet metal and the bolt holes should be aligned with the holes circled in the picture.

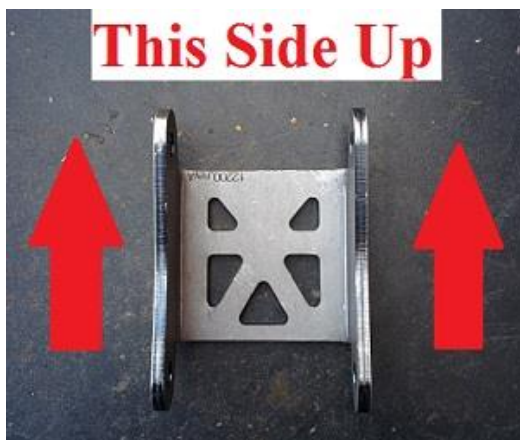


8. With the fender bracket in place, use the 5/16 Button Head Screws, washers and locknuts to loosely mount the front fender. Cap screws use 3/16" Allen wrench and Locknut use 1/2" wrench or socket.

9. With the fender loosely bolted in place, mark the 2 holes pictured to be drilled.
10. When you have double checked and are sure of your marks, remove the fender and center punch the marks.
11. Pilot drill the holes and then open them up to 5/16.



12. With the holes drilled, fit the lower gusset (EVO-12200) in between the body outer sheet metal and the body structure as shown. Be sure the part is oriented in the same direction.
13. Align the holes you drilled with the holes in the side of the gusset. Mark the holes on the inside of the body structure, as shown (Note that passenger side is shown).



14. With the holes marked, center punch and drill to 5/16".

15. Loosely bolt the gusset to the inner holes drilled in **Step 14** using supplied 5/16" button head screws, washers and locknuts.

16. With the mounting bracket (EVO-12198/EVO-12199) and gusset (EVO-12200) in place, loosely bolt the fender in place using the supplied 5/16" button head screws, washers and locknuts.

17. Once all the cap screws and locknuts are threaded, go back and fully tighten all of them.

